



INTERNAL PARTS BLOWOUT (IPB)  
 BV-400  
 BV-500  
 BV-500N  
 BV-600  
 BV-600N  
 BV-600NN  
 BV-600W

GENERAL TOLERANCES UNLESS NOTED		DESCRIPTION:		COPY		APPR	
UNFINISHED TO UNFINISHED SURFACE DIMENSIONS SHALL CONFORM		THIS DRAWING IS THE PROPERTY OF ACCURATE FISHING PRODUCTS CORONA, CA AND SHALL NOT EXCEPT UPON PRIOR WRITTEN PERMISSION OF PTC BE USED FOR ANY PURPOSE EXCEPT THE MANUFACTURE OF ARTICLES FOR ACCURATE FISHING PRODUCTS DRAWING TO BE RETURNED UPON REQUEST		PART NAME: <b>BV400</b>		QA	
+ 1.5 ON UNFINISHED TO MACHINED SURFACE DIMENSIONS				DRAWN: <b>Douglas Nilsen</b>		MFG ENG	
- .25 TO 1.0 OUTSIDE CORNER RADIUS OR CHAMFER				DATE: <b>Mar-21-18</b>		FDY ENG	
- .25 TO 1.5 INSIDE CORNER RADIUS				APPROVED: _____		DATE: _____	
✓ 6350 MICROMILLIMETER FINISH ON MACHINED SURFACES				ORDER: _____		PATT SHOP	
[A] DATUM INDICATING SYMBOL [C] LOCATION [D] CONCENTRICITY [F] FLATNESS		⊥ PERPENDICULARITY ∠ ANGULARITY / RUNOUT (T.I.R.) // PARALLELISM		THIRD ANGLE PROJECTION		COMPUTER GENERATED	
				DRAWING: <b>BV-400_BOM</b>		SIZE: <b>C</b>	
PROJECT: _____		LID REF: _____		DWG REF: _____		SCALE: <b>0.50</b>	
						SHEET: <b>1 of 1</b>	

/-500N, BV-600, BV-600N, BV-600NN, BV-600W

No	COMPONENT NAME	Qty	Part No	No	COMPONENT NAME	Qty	Part No
1	BEARING_195_354_116	1	S-4286	28	BV400, BV600N, BV800N_SPOOL_SLEEVE	1	B-8240
2	BEARING_275_432_129	1	S-4288	28	BV500_SPOOL_SLEEVE	1	B-14140
3	BEARING_275_669_200	1	B-1272	28	BV500N, BV600NN_SPOOL_SLEEVE	1	B-14142
4	BEARING_ANTI-REV_BEARING_788	1	S-3908SS	28	BV600_SPOOL_SLEEVE	1	B-7224
5	BEARING_SEALED_500_187_195	2	B-1280	28	BV600W, BV800, BV1000_SPOOL_SLEEVE	1	B-14141
6	BEARING_SPOOL_500_187_195	2	B-1624	29	DRAG_WASHER_BV400_CS	1	B-7652
7	BELLEVILLE_WASHER_190_375_015	3	B-6398-1	29	DRAG_WASHER_BV500_CS	1	B-14068
8	BOSS_CLICKER_DOG_GEN2	1	B-12112	29	DRAG_WASHER_BV600, BV800, BV1000_CS	1	B-15368
9	BOSS_CLICKER_DOG_SPRING	2	B-12114	30	DRAG_WASHER_BV400_GS	1	B-7650
10	BOSS_CLICKER_KEEPER	1	B-12124	30	DRAG_WASHER_BV500_GS	1	B-14070
11	BOSS_GEAR_SHAFT_EX	1	B-7230	30	DRAG_WASHER_BV600, BV800, BV1000_GS	1	B-15370
12	BOSS_HANDLE_SCREW_KEEPER_SCREW	1	B-5806	31	DRAG_WASHER_RETAINER_1-790	1	B-8180
13	BOSS_POWERKNOB_BIG	1	B-8522	32	BV400_FIBER_WASHER	2	B-1046
14	BOSS_POWERKNOB_CAP_BIG	1	B-8524	32	BV500, BV500N_FIBER_WASHER	2	B-1142
15	BOSS_SIDEPLATE_FRAME_CLAMP	1	B-660	32	BV600, BV600N, BV600NN, BVL600W_FIBER_WASHER	2	B-1264
16	BOSS_SIDEPLATE_FRAME_HEXNUT	2	B-1444	32	BV800, BV800N, BV1000_FIBER_WASHER	2	L-830
17	BOSS_SP_FRAME_STUD	2	B-1154	33	FOOT_LARGE	1	B-1230
18	BOSS_TENSION_CAM_LARGE_ORING	1	B-1292	34	BV400_GEAR_COVER	1	B-3670A
19	BUSHING_GEAR_SHAFT_LG_787	1	B-5378	34	BV500_GEAR_COVER	1	B-2850A
20	BUSHING_GEAR_SHAFT_SM_787	1	B-5376	34	BV600_GEAR_COVER	1	B-1626A
21	BV_CLICKER_KNOB_GEN2	1	B-10422	34	BV800_GEAR_COVER	1	B-16236
22	BV_TENSION_CAM_TRACK	1	B-996-6	34	BV1000_GEAR_COVER	1	B-16235
23	BV400-SIDEPLATE	1	B-10470	35	GEAR_MAIN_BV400_6-1	1	B-8266
23	BV500-SIDEPLATE	1	B-14062	35	GEAR_MAIN_BV400_4-1	1	B-14242
23	BV600-SIDEPLATE	1	B-14630	35	GEAR_MAIN_BV400_5-1	1	B-7344-1
23	BV800-SIDEPLATE	1	B-16198	36	GEAR_PINION_BV_6-1	1	B-8270
23	BV1000-SIDEPLATE	1	B-16590	36	GEAR_PINION_BV_4-1	1	B-14244
24	BV400-FRAME	1	B-10472	36	GEAR_PINION_BV_5-1	1	B-9684
24	BV500-FRAME	1	B-14080	37	GEAR_PINION_SPACER	1	B-12074
24	BV500N-FRAME	1	B-14218	38	HANDLE_ARM_3_025X_2SP	1	B-8466
24	BV600-FRAME	1	B-14632	39	HANDLE_PIN_POWERKNOB_SM	1	B-8598
24	BV600N-FRAME	1	B-14634	40	PIN_TENSION_CAM	2	L-872
24	BV600NN-FRAME	1	B-14636	41	RETAINER_250_OD	1	B-8542
24	BV600W-FRAME	1	B-14633	42	RETAINER_281_SHAFT	1	B-1640
24	BV800-FRAME	1	B-16194	43	RETAINER_SHAFT_3-16	2	B-1284
24	BV800N-FRAME	1	B-16212	44	RETAINER_SHAFT_150	1	L-1342
24	BV1000-FRAME	1	B-16592	45	SCREW_1-72_250_SC	4	B-8130-1
25	BV400_MAIN_ARM	1	B-1032	46	SCREW_2-56_125FH	2	B-4136
25	BV500_MAIN_ARM	1	B-14220	47	SCREW_2-56_125_FILLISTER	4	B-1296-1
25	BV600_MAIN_ARM	1	B-14640	48	SCREW_6-32_250_BUTTON	1	S-4266
25	BV800_MAIN_ARM	1	B-16204	49	SCREW_8-32_5-16_FH	4	B-1278
25	BV1000_MAIN_ARM	1	B-16594	50	SCREW_10-24LH_425	1	L-1722
26	BV400_SPOOL	1	B-9872	51	SCREW_HANDLE_500	1	B-1274
26	BV500_SPOOL	1	B-13752	52	SPOOL_COVER_CS_BV400_LIGHT	1	B-1012
26	BV500N_SPOOL	1	B-13257	52	SPOOL_COVER_CS_BV500_LIGHT	1	B-14084
26	BV600_SPOOL	1	B-15378	52	SPOOL_COVER_CS_BV600_LIGHT	1	B-1704-1
26	BV600N_SPOOL	1	B-15374	52	SPOOL_COVER_CS_BV800_LIGHT	1	B-5420-1
26	BV600NN_SPOOL	1	B-15376	53	SPRING_SPOOL_SHAFT_3-16	2	B-1718
26	BV600_LIGHT_LINE_SPOOL	1	B-15378LL	54	TENSION_CAM	1	B-998
26	BV600W_LIGHT_LINE_SPOOL	1	B-15378WLL	55	TENSION_CAM_COVER_SM	1	B-1080
26	BV800_SPOOL	1	B-16190	56	TENSION_CAM_WASHER	1	B-8568
26	BV800N_SPOOL	1	B-16208	57	WASHER_195_247_005	2	B-7984
26	BV1000_SPOOL	1	B-16572	58	WASHER_200_450_035_TEFLON	1	B-1126S-2
27	BV400, BV600N, BV800N_SPOOL_SHAFT	1	B-10412	59	WASHER_277_428_005	1	S-4320
27	BV500_SPOOL_SHAFT	1	B-14136	60	WASHER_345_875_015	1	B-1028
27	BV500N, 600NN_SPOOL_SHAFT	1	B-14138	61	WASHER_GEAR_SHAFT_TEFLON	1	B-5430
27	BV600_SPOOL_SHAFT	1	B-15382	62	WASHER_GEAR_SHAFT_TEFLON_950	1	B-5360
27	BV600W, BV800, BV1000_SPOOL_SHAFT	1	B-15383	63	WASHER_GEAR_SHFT_WASHER_RUB_788	2	B-7268